



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

Monday 18/01

D2884

Job Sheet 169611



Part No: D2884

Job Qty: 30 ea

Part Name: Saddle Spacer



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/15/17

Job Tracking No:

Due Date: 12/15/17

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV B IPP A 99.10.12 New Issue EC IPP Rev:B Now 6061-T6 06-06-23 JLM IPP Rev:C Now on Waterjet 06-08-23 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	30 Ea	12/14/17	12/14/17	0.00	0.00	Start Up Waterjet		SC
100	Waterjet	30 pcs	12/14/17	12/14/17	0.00	0.83	Waterjet1		SC DAS
120	QC	30 pcs	12/14/17	12/14/17	0.00	0.00	QC8		38
130	HandFinish	30 pcs	12/15/17	12/15/17	0.00	1.00	HandFinish1		BEB 12/16
140	QC	30 pcs	12/15/17	12/15/17	0.00	0.00	QC7-1		38
150	Packaging	30 pcs	12/15/17	12/15/17	0.00	0.00	Packaging3	5/21	5/13
160	QC21-SA	30 Ea	12/15/17	12/15/17	0.00	0.00	QC21		

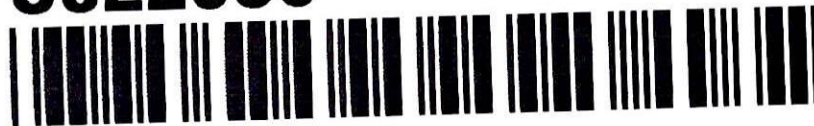
Part Op 100 - 1-Cut as per Dwg D2884 2-Tumble ,Deburr if necessary
Descriptions:

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M6061T6S.080	2	114	0	0

5013853

DART
AEROSPACE
S022936



Saddle Spacer

PART NO: D2884

Revision:

Operation:

Change No:

Start up Operation

Mfg Date: 12/15/17

Job No: 169611

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CANADA

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Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Saddle Spacer	0.257Inches + 0.006 - 0.001	0.263 0.256		Diameter
2	Saddle Spacer	0.430Inches ± 0.030	0.460 0.400		
3	Saddle Spacer	1.646Inches ± 0.010	1.656 1.636		
4	Saddle Spacer	3.427Inches ± 0.010	3.437 3.417		
5	Saddle Spacer	0.521Inches ± 0.010	0.531 0.511		
6	Saddle Spacer	0.250Inches + 0.030 - 0.000	0.280 0.250		
7	Saddle Spacer	4.730Inches ± 0.030	4.760 4.700		
8	Saddle Spacer	0.800Inches ± 0.030	0.830 0.770		
9	Saddle Spacer	0.521Inches ± 0.010	0.531 0.511		
10	Saddle Spacer	0.855Inches ± 0.010	0.865 0.845		
11	Saddle Spacer	0.847Inches ± 0.010	0.857 0.837		

Plex 12/15/17 7:13 AM dart.lacelle.linda